

## Product Specification

PRODUCT SPECIFICATION	Date of Creation:	07.10.15		
	Issue Number:	3	R-Date:	20.02.2022

Product Name	<b>DICED HAM</b>
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Product Code (s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON
DIHAM	DICED HAM			Pendle Ham & Bacon	2.0kg x 7 packet /box

### 1. PRODUCT DESCRIPTION

A fully cooked pork meat from blend of pork meat brine and seasoned binders.

### 2. PRODUCT PARAMETERS:

<b>Finished Product</b>	Weight-Portion	2kg diced in a bag
	Temperature	0-3°C
	NET Weight / Pack	2.0Kg
	Piece Count / Pack	-
	Size	4x4mm
<b>Physical Defects</b>	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)
<b>Sensory</b>	Appearance	Tender juicy diced ham, cured and naturally wood smoked.
	Colour	Light golden brown
	Flavour	Sweet and salty with smoke flavour.
<b>Microbiological</b>	E.coli	N/D 0.1g
	Listeria monocytogenes:	N/D 25g
	Salmonella:	N/D 25g

### 3. INGREDIENT DECLARATION

Selected Pork Meat (88%), Water, Salt, Potato Starch, Mineral Salt(451), Food Acid(330,270,325), Dextrose, Antioxidant (316), Natural Colour (163), Preservative (250), Natural Identical Flavour.

### 4. STORAGE CONDITIONS AND SHELF LIFE

STORAGE CONDITIONS	SHELF LIFE
Keep refrigerated and store at 0 to 3 Degree Celsius.	Gas flushed packed: 28 Days (unopen)

**5.PHOTO**

**Finished Product**



**Finished Product in Bag**



**Finished Product in Carton**



**6. PACKAGING AND LABELLING**

COMPONENTS	SUPPLIER	ACTION
<b>Inner</b>		
Plastic Bags	Approved Supplier	Gas flushed packed
<b>Outer</b>		
Standard Carton External :	Approved Supplier	Pack pieces in carton
<b>Carton Label</b>	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date
Pallet Configuration	9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet	

**7. LABELLING**

<b>Carton Label</b>	Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, NSW Food Authority Licence No. 20562.
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8. NUTRITIONAL DECLARATION				
Average Serving per package	1KG=40			
Average Serving Size (in g) :	25g			
	Average Quantity Per Serving		Average Quantity Per 100g	
Energy	204	KJ	816	KJ
Protein	6.4	g	25.6	g
Fat	1.9	g	7.6	g
-saturated	0.6	g	2.4	g
Carbohydrate	1.7	g	6.8	g
-sugars	0.2	g	0.8	g
Sodium	245	mg	980	mg
<b>Quantity stated above is average only.</b>				

9. CLAIMS			
Claim	Criteria	Justification	Yes/No
GLUTEN FREE	Casein & whey not detected in product	Product is made from gluten free ingredients	Yes

10. ALLERGEN STATEMENT	
Contains :	Nil
May be present:	Nil

11. Allergens				
VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc.		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		No		
Peanuts & their products		No		
Tree nuts & their products (doesn't Inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		No		
Added sulphites^10mg/kg(10ppm)		No		
Royal Jelly		No		
Bee Pollen		No		
Propolis		No		
Lupin		No		

12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
NO	Product of Australia
NO	Made in Australia (>50% of the product and production cost incurred in Australia)
X	Made in Australia from at least 5% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	<b>Genetically Modified</b> - does this product contain genetically modified materials according to food standard Australia New Zealand
NO	<b>Not Irradiated</b> - does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14. MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).Product to be received in a fresh state to be transported in a vehicle in clean and sound condition.

16. SENSITIVE CONSUMER
Intended for general consumption

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2R-3	UPDATED SPECIFICATION	20.02.2022	Bob

18. APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	20.02.2022	
	Packing Manager	20.02.2022	
	QA Manager	20.02.2022	
	Managing Director	20.02.2022	